

## Cnc Vmc Siemens Programming Manual

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Page 57 Flexible NC programming 1.2 Indirect programming Example 5: Indirectly programming an axis Direct programming: Program code G2 X100 I20 Indirect programming: Program code Comments DEF AXIS AXVAR1=X ; Defining a variable, type AXIS and value assignment. G2 X100 IP[AXVAR1]=20 ; Indirect programming the center point data for the axis, whose address name is saved in the variable with the ...

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